



**FITTING INSTRUCTIONS FOR ECC0164R LHS ENGINE CASE COVER**  
**KTM RC390 '14-**



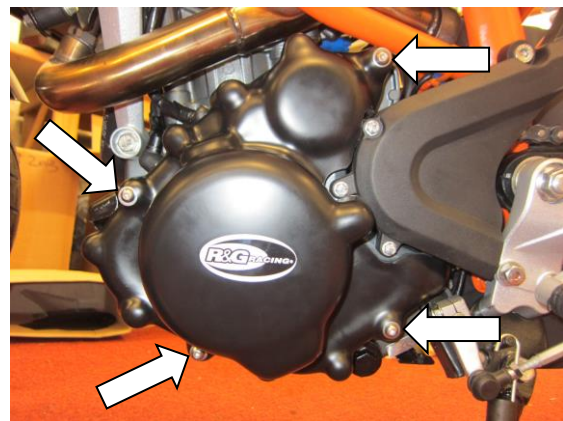
PICTURE 1



PICTURE 2



PICTURE 3



PICTURE 4

**R&G RACING**

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**In this kit there should be;**

- 1 x Engine Case Cover (ECC0164).
- 4 x M6x45mm long cap head bolts.
- 1 x Racing Puck (SK0001SK(already fitted))
- 2 x PAL Nuts (already fitted)

**PLEASE READ THESE INSTRUCTIONS FULLY BEFORE STARTING**

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Remove the belly-pan (you will need to remove the bolts arrowed in pictures 1, 2 and 3).
- Remove the four engine case bolts arrowed above in picture 4. Hold the cover loosely over the case to help identify the correct ones. **DO NOT REMOVE ALL OF THE CASE BOLTS.**
- Offer up the R&G cover to the engine and carefully fit it over the engine casing. Ensure that the four R&G bolt holes are lined up with the holes in the engine casing, and then push on as far as it will go.
- With a 5mm Allen key tighten the bolts with washers equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**
- Finally use a torque wrench set at 10 nm (7 Lb ft) to fully tighten.
- Refit the belly-pan.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent
- **AVOID HARMFUL CHEMICALS IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**
- R&G will accept no liability if the above procedure and torque settings are not followed.

Issue 1 24/01/2014 (NSY)

ISSUE 2 17/05/19 NEW SPACER UPDATE INCL WASHERS REMOVED

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**Instructions de montage pour ECC0164R Protection carter moteur coté gauche**  
**KTM RC390 '14-**



PHOTO 1



PHOTO 2



PHOTO 3

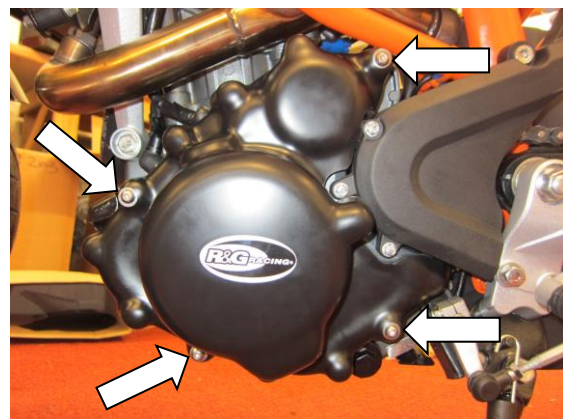


PHOTO 4

**Le kit doit contenir :**

- 1 x Protection carter moteur (ECC0164R)
- 4 x M6x45mm Protection carter moteur

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**Bien lire ces instructions avant de procéder au montage:**

- Assurez-vous que le moteur soit froid.
- Enlever le sabot (vous aurez besoin d'enlever les boulons Photos 1, 2 et 3).
- Enlever les 4 boulons de carter moteur (Photo 4). Tenir le couvercle autour du carter pour aider à les identifier. **NE PAS ENLEVER TOUS LES BOULONS DE CARTER**
- Mettre la protection R&G en place en faisant bien attention. S'assurer que les 4 boulons R&G soient alignés avec les trous, puis, une fois cela vérifié, pousser la protection jusqu'à la limite.
- Serrer les boulons avec une clé Allen de 5mm de façon égale pour que la protection se mette en place. **NE PAS SERRER COMPLETEMENT.**
- Utiliser une clé dynamométrique à 10 Nm (7 Lb ft) pour bloquer.
- Remettre le sabot.
- Nous vous suggérons de vérifier le serrage au moins une fois par mois, lors du nettoyage par exemple.
- NOTE: Pour le nettoyage, vous devriez utiliser uniquement un chiffon doux et un agent nettoyant doux.
- Ne pas utiliser d'agents chimiques qui pourraient altérer l'efficacité de la protection.
- R&G n'acceptera aucune responsabilité en cas de mauvais couple de serrage ou d'utilisation inappropriée d'agents nocifs.

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